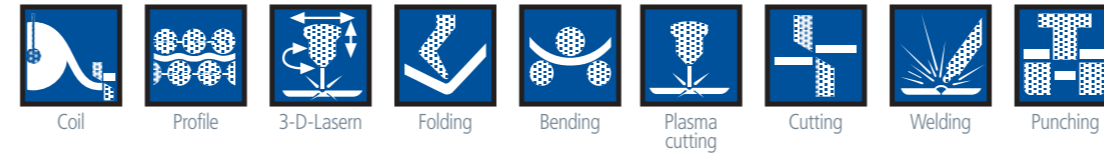


In an ever-changing market
MN offers new possibilities.

Outsourcing is today's key – MN Coil Center GmbH & Co. KG offers you room for new options. 12,000 square meter of stock and manufacturing area – fully heated – as well as modern technology makes handling of your coils a safe thing. With our highly sophisticated computer software we provide perfect stocking and short just-in-time production. There is nothing left to desire. Just give it a try!



New perspectives for creativity.
We transform sheet metal into any form



Our focus is bespoke work, and precision in creative and constructive metal processing. We satisfy the various customer wishes – from architects, industry or craft men – thanks to the most modern machines and highly qualified personnel. Typical for the creative possibilities of MN Metallwarenfabrik Neustadt GmbH Design are designed sheets for roofing and facades, state of the art column-claddings, perforated and embossed sheets. A modern 3-dimensional laser-cutting-system and laser-welding enables individual and cost-efficient solutions. Please contact us for details.



Profiles



Zuschnittszentrum + Verarbeiter · Coil Center GmbH & Co. KG
Industrieweg 34 · 23730 Neustadt
Phone: +49 (0) 45 61 / 51 79 - 0 · Fax: +49 (0) 45 61 / 51 79 - 70



Coil Center GmbH & Co. KG

021620-1004-MN Best.-Nr. 026723

E-mail: info@mn-coilcenter.de · Internet: www.mn-coilcenter.de

Aluminium

MN Coil Center GmbH & Co. KG

Stainless steel

Coated steel

Sheet metal cuttings from coil
MN Coil-Service

Galvanized steel



Coil Center GmbH & Co. KG



We take on the big ones, too. We can handle coils up to a width of 2,000 mm – your possibility to realize big formats.

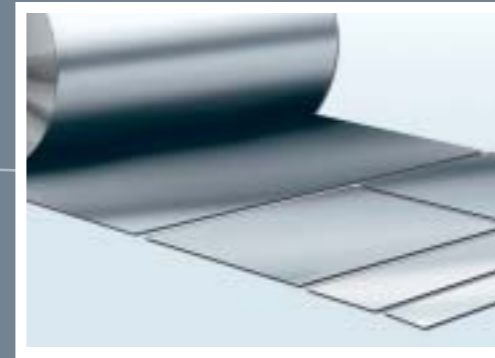
Coil dimensions

MN Coil Center GmbH & Co. KG is able to handle coils from a width of 500 mm up to 2,000 mm. Sheet metals can be processed from 0.5 mm up to 5 mm of material thickness. The max. outside diameter is 2,200 mm, the max. weight 25 t.

Carefully treating any material surface.

Materials

Our coil facility handles any surface finishing from aluminum, stainless steel, coated steel, galvanized steel to copper and titanium zinc. Whether brightly polished, brushed or varnished all surfaces are treated with utter care, thanks to our modern system.



**The formats:
Tailored to your needs.**

Sheet dimensions

All formats are possible. Graduated from 150 mm to 8,000 mm of sheet length, with sheet width from 100 mm to 2,000 mm. Right up to your needs!

**Looking for only the smallest tolerances?
We are your partner.**

Tolerances

With the newest technology we create cuttings with absolute precision. You can rely on the smallest tolerances – possible through our modern fine correcting machine with 21 rollings and changing magazines.



**Optimal surface finishing.
One- or two-sided protecting foil.**

Surface protection

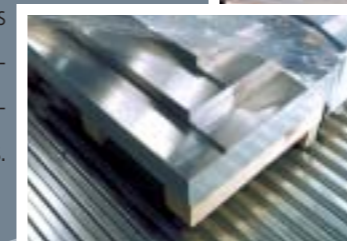
One-sided or two-sided coatings or paper layers – to protect your cuttings we will use whatever protection scheme you wish. Our computercontrolled system completes your order quickly and accurately.



**In your interest:
safe packaging for transport.**

Packing

We stack your metal sheets edge-sparing even for different formats on pallets according to DIN or your needs.



Flat metal sheets up to 2,000 mm, cut from your or our coils

Think big – the modern system of MN Coil Center GmbH & Co. KG supplies sheet metal cuttings in highest precision from coils with a width up to 2,000 mm. Each format, from 100 mm width upwards, between 150 mm and 8,000 mm sheet length be chosen and tailored individually. Even cross and longitudinal cuts pose no problem. Thanks to our optimized computer application the system cuts as much out of your coils as possible.

From now on material thickness of 5 mm is no longer a problem for you. Please do not hesitate to contact us.



At a glance: All data and measures

Coil dimensions	min.	max.
Coil width (mm)	500	2,000
Coil weight (t)		25
Material thickness (mm)	0.5	5.0
Coil outer diameter (mm)		2,200
Coil inner diameter (mm)	508	610

Materials	Raw material
Aluminium band	bright, varnished, anodized, foil coated, quint sheet metal
Stainless steel band	bright, brushed, ground, polished, foil coated (one-sided/two-sided)
Steel band coated / galvanized	varnished, galvanized

Further materials on request.

Plate dimensions	min.	max.
Material thickness (mm)	0,5	5.0
Plate length (mm)	150*	8,000
Plate width (mm)	100	2,000

Between the maximum dimensions listed all sheet dimensions are possible.
* The minimum sheet length for additional lengthwise-divided sheets is 500 mm.

Tolerances	
Thickness tolerances	DIN 59382 / EN 10259
Width tolerances	Standard width = factory tolerance
Length tolerances	Standard 1/2 DIN reduced tolerances on request
Orthogonality	max. 0.5 %
Levelness	max. 4 mm

Surface protection	
Foil coating	one sided from above or below, both sides
Type of foil	Standard or according to your specification
Paper layer	

For stainless steel, aluminum or coated steel sheets we offer above-mentioned surface protection. Special requirements upon request.